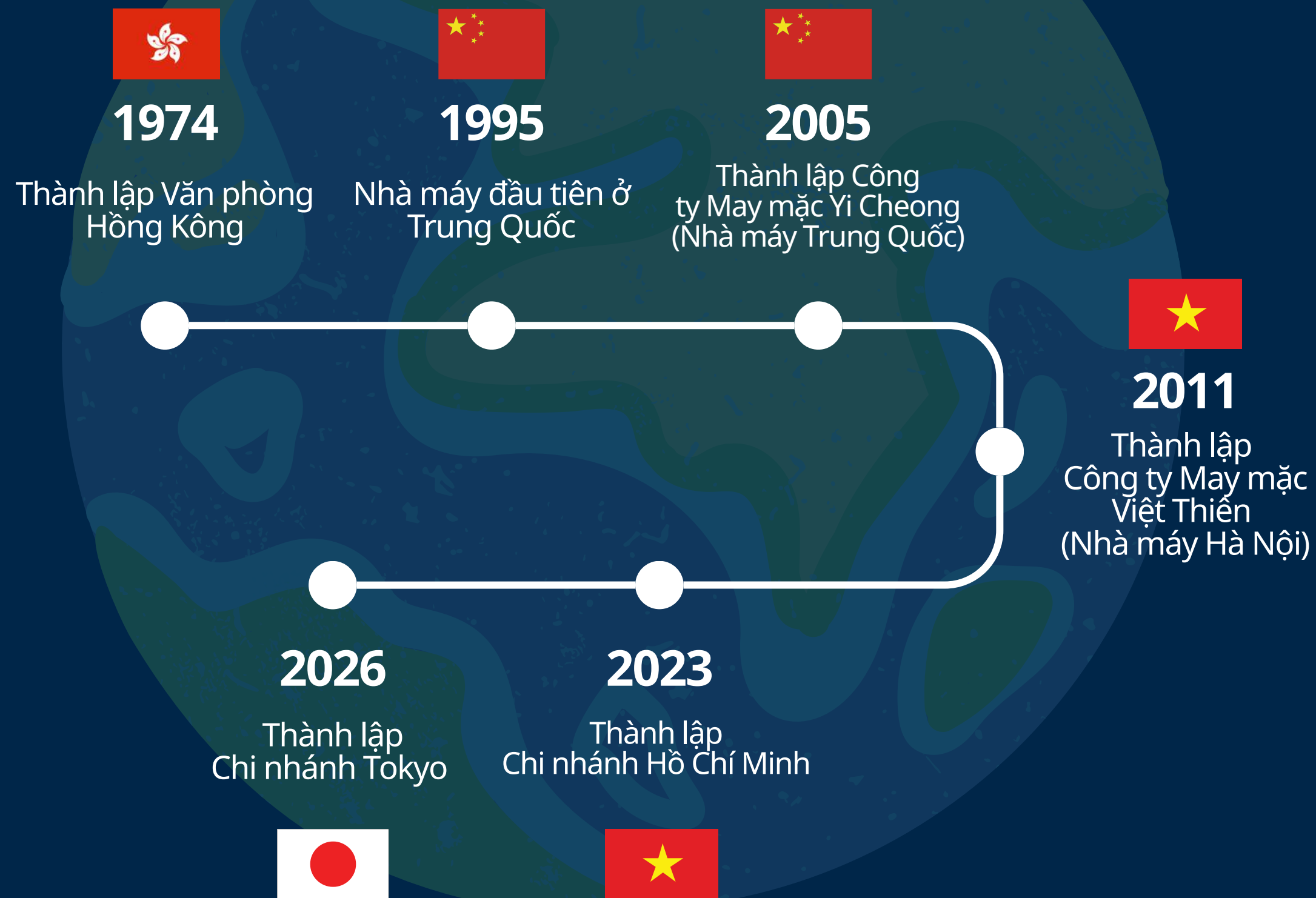




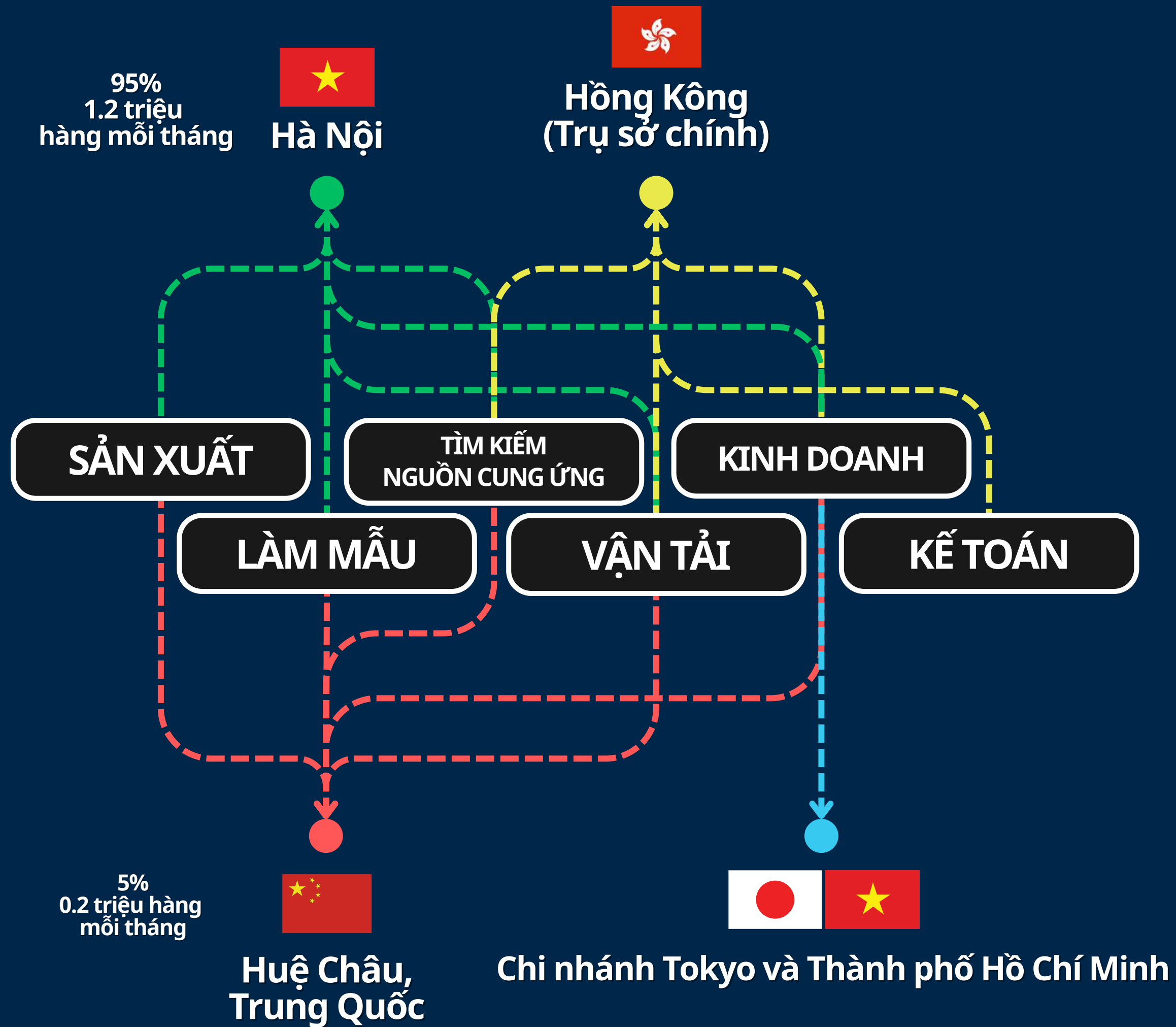
Hồ sơ doanh nghiệp

Tháng 8 năm 2026

Lịch sử hình thành và phát triển



Cấu trúc doanh nghiệp



Phân bổ nguồn lực

VIỆT NAM

TRUNG QUỐC



Số công nhân

2.200

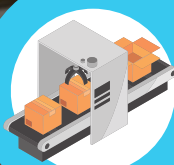
220



Số chuyên may

40

5

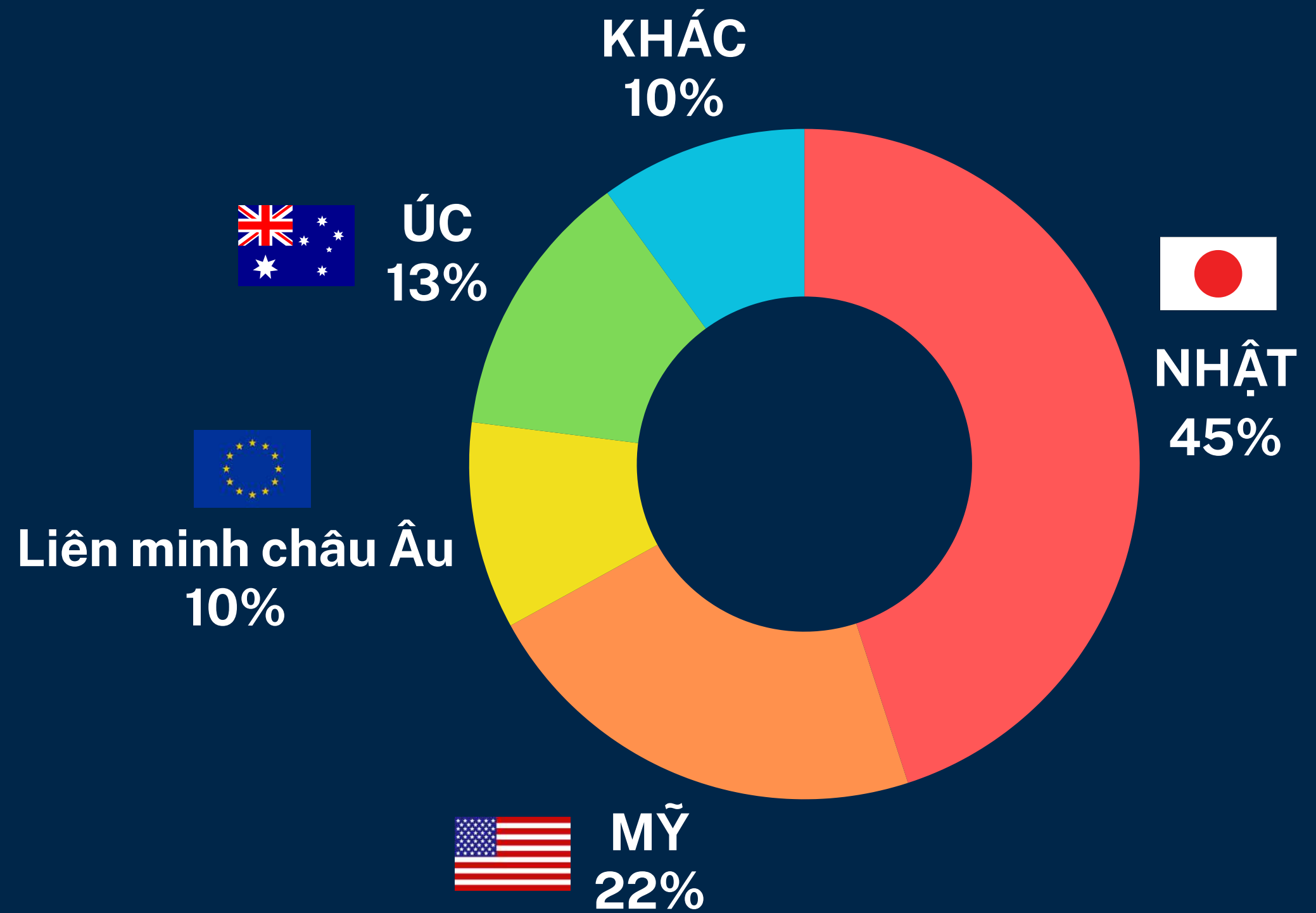


Năng lực sản xuất hàng tháng (pcs)

1.200.000

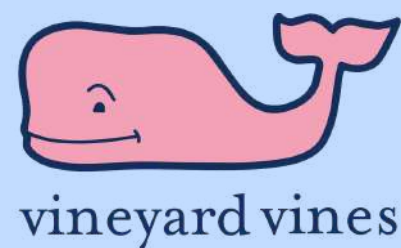
200.000

• Trụ sở chính và Văn phòng chi nhánh: 42 nhân viên



Tỷ trọng thị trường

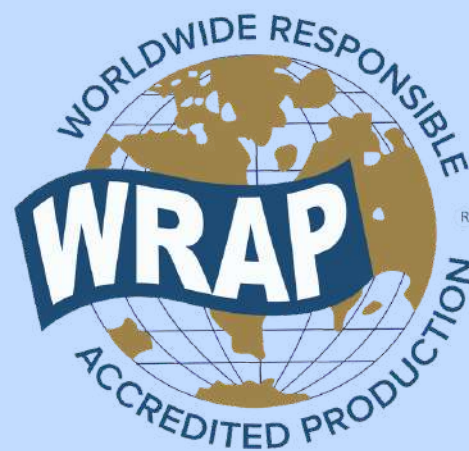
Đối tác





Tự động hóa

Giấy chứng nhận



Phân tích bằng AI

Giám sát bằng camera thông minh.

Process Benchmark Video



12.69 s

Nguyễn Thị Dung



💡 Đề xuất cải tiến

1. Implement Edge Guides or Folders

Install a folder / guide to shape the fabric edge at the presser foot position. Instead of the worker having to manually fold the edge multiple times, the folder / guide will automatically shape it as the fabric passes through.

SaveTMU: 500 Difficulty: High Quality Impact: Improves seam consistency and straightness.

2. Operator Handling Technique Training

Train the operator to align longer sections of fabric at once and control the fabric while the machine is running, rather than sewing in short bursts with long stops.

SaveTMU: 200 Difficulty: Mid Quality Impact: Reduces start and stop marks on the seam.

3. Optimize Material Presentation and Disposal

Reposition the input material stack closer to the needle and provide a drop-chute or closer disposal area for finished parts to reduce reach times.

SaveTMU: 100 Difficulty: Low Quality Impact: None

🕒 Phân tích thời gian thực hiện

Time(s)

Fast Medium Slow

60s

50s

40s

30s

Time(s)

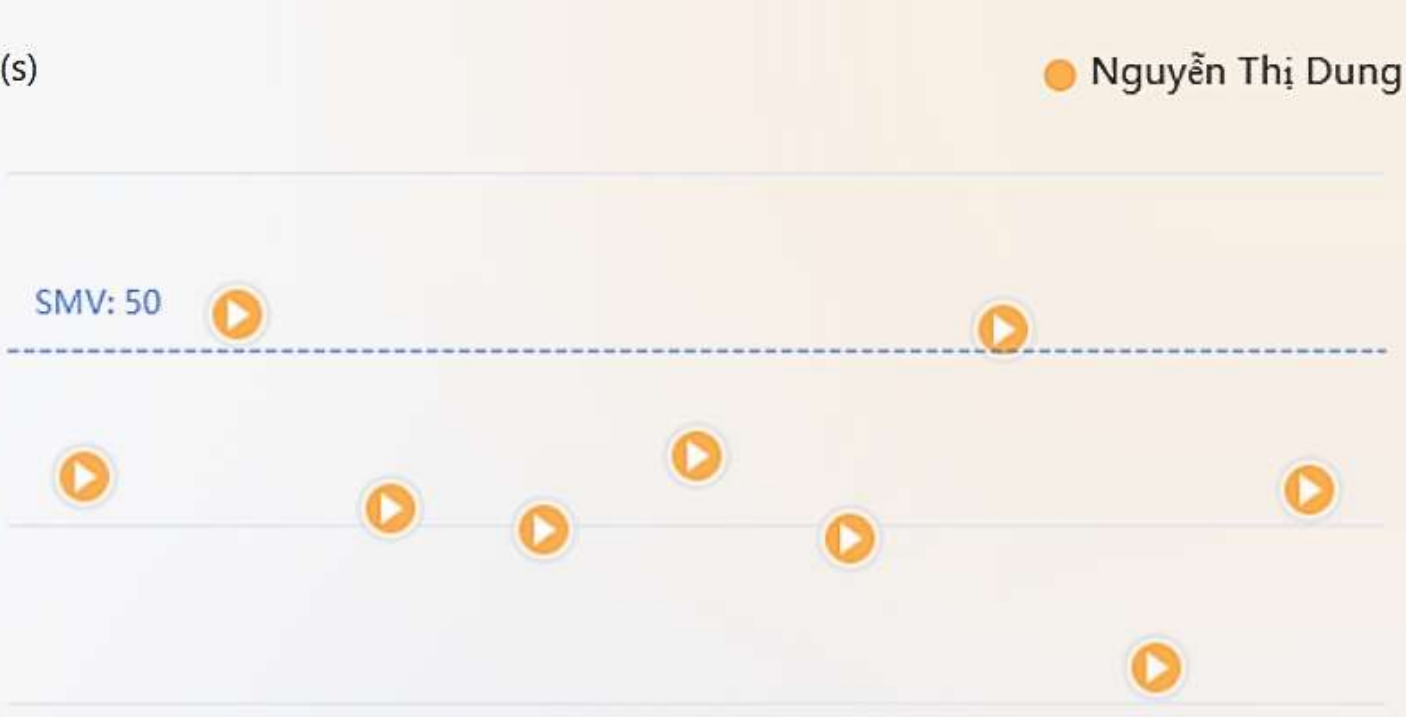
Nguyễn Thị Dung

60s

50s

40s

30s



Phân tích trí tuệ nhân tạo

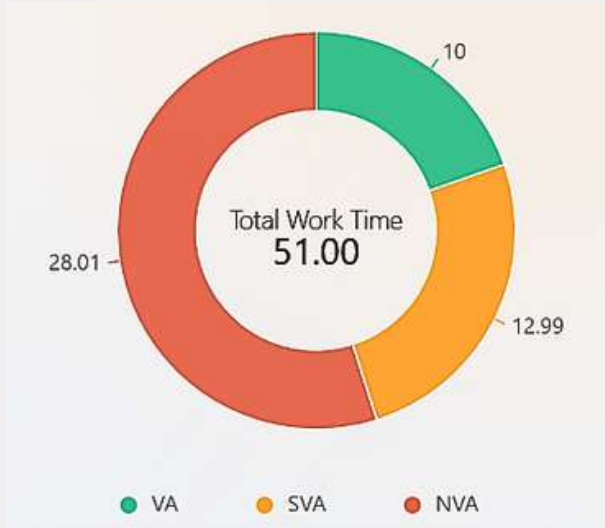
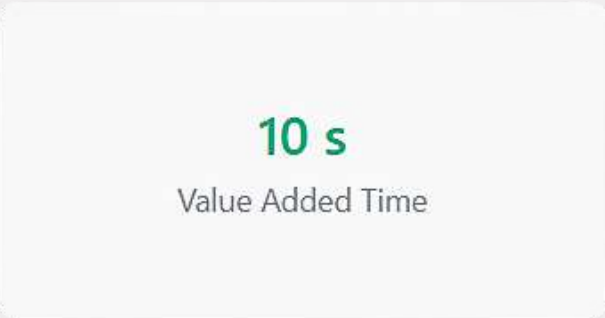
💡 Phân tích lãng phí trong sản xuất

Severity	Waste Type	Observation
High	Motion	Operator spends a significant amount of time (over 50% of the cycle) manually adjusting and aligning the fabric between short sewing bursts.
High	Waiting	The machine is idle for long periods while the operator prepares the next section of the seam.

🕒 Phân tích chi tiết trình tự thao tác

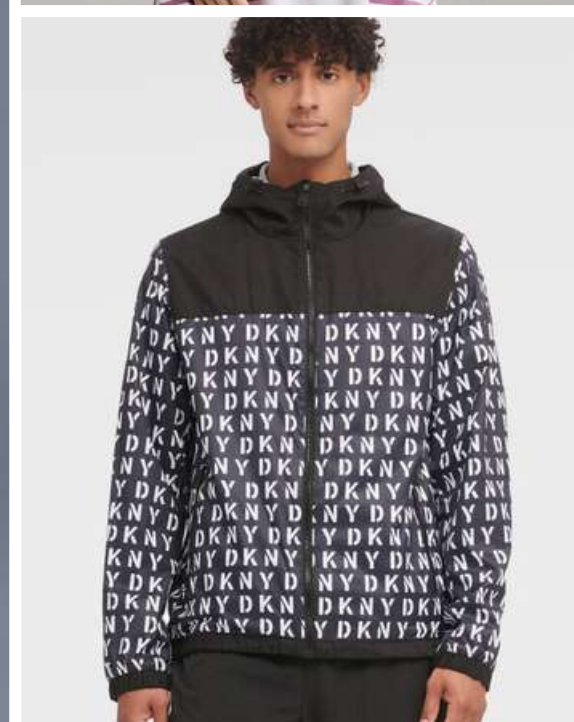
Sequence Number	Time	Description	Type	GSD Code	TMU
1	00:00-00:07	Reach, grasp, and move fabric parts from the bundle to the presser foot.	SVA	MG	194
2	00:07-00:10	First sewing burst.	VA	SEW	83
3	00:10-00:23	Stop sewing to manually adjust, align, and smooth the fabric for the next seam section.	NVA	ADJ	361
4	00:23-00:26	Second sewing burst.	VA	SEW	83
5	00:26-00:41	Prolonged adjustment, pulling, and realigning of the fabric.	NVA	ADJ	417
6	00:41-00:45	Final sewing burst.	VA	SEW	111
7	00:45-00:51	Remove finished piece, cut thread, and dispose to the finished pile.	SVA	DISP	167

🕒 Phân tích giá trị thời gian

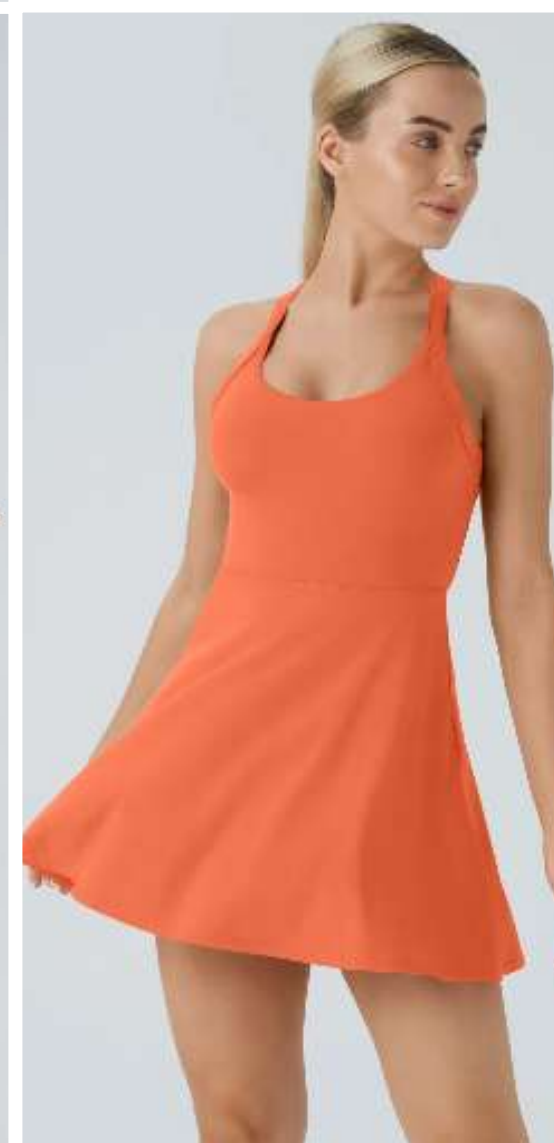




Trang phục thời trang



**Trang phục
thường ngày**



Trang phục năng động



Trang phục mặc bên trong và đồ ngủ



**Trang phục trẻ em và
trẻ sơ sinh**



Trang phục thương hiệu



Đồng phục và phụ kiện



Trân trọng!